



Sintered Products - Pneumatic - Automation

COMPANY PROFILE







EXTRA EUROPEAN COUNTRIES SALES NETWORK

ARGENTINA	CHINA	JORDAN	NUOVA ZELANDA	THAILAND
AUSTRALIA	INDIA	MALASIA	PORTUGAL	TAIWAN
CANADA	ISRAEL	MÉXICO	SINGAPORE	U.S.A.
CHILE	JAPAN	MOROCCO	SOUTH AFRICA	VENEZUELA





SALA BOLOGNESE (BO) - ITALY - SINTERED



SALA BOLOGNESE (BO) - ITALY - PNEUMATIC



SAULIEU - FRANCE



CORFÙ - GREECE



SHANGHAI - CHINA



Production range:

- 1) Sintered mechanical components, manufactured according to the Costumers drawing.
- 2) Components and accessories for compressed air, designed and developed internally, available on stock.

The sintered mechanical parts find application in various industrial sectors (automotive, locks, agricultural machinery, household appliances, automation, military, gears, bushings, self-lubricating bearings, etc.) using as raw material powders of alloy steel, stainless steel, bronze, up to the latest generation materials, like Somaloy [®].

For the pneumatic industry, the production is extremely diversified and includes silencers, fittings, regulators, valves, FRL for air treatment, cylinders, forks, rod ends and a wide range of accessories such as compressed air guns, polyurethane hoses, tanks, etc., all also available in OEM version. Furthermore, in the field of technical filtration, SAS is present with a production of filters in bronze, stainless steel, wire and plastic with standard shapes and sizes or produced according to the customer's design.

Each production unit is intended for specialized production.

In this way a high know how and competence has been achieved, equipping each unit of specific machinery and equipment.

Each unit separately obtained the ISO 9001: 2000 certification; the plant located in Sala Bolognese is IATF certified.

















The production of the mechanical sintered components takes place in the SAS Sinterizzati headquarters in Bologna, together witht the stainless steel (vacuum sintered) and bronze parts. In Bologna is located the tooling shop where the molds necessary for production are built and their maintenance is carried out.



At the SAS France headquarters in Saulieu, production is carried out similar to that of Sala Bolognese but for medium and large series, as this plant is highly automated.



The production of stainless steel wire filters and the tights to make them is carried out at the SAS Hellas headquarters in Corfu.





The Management sees Certification not only as a marketing motivation but above all as a goal to improve its competitiveness, using the Quality System as an effective tool to maintain and improve the quality standards achieved over time. All the production of the SAS plants is covered by product insurance (physical and material damage).









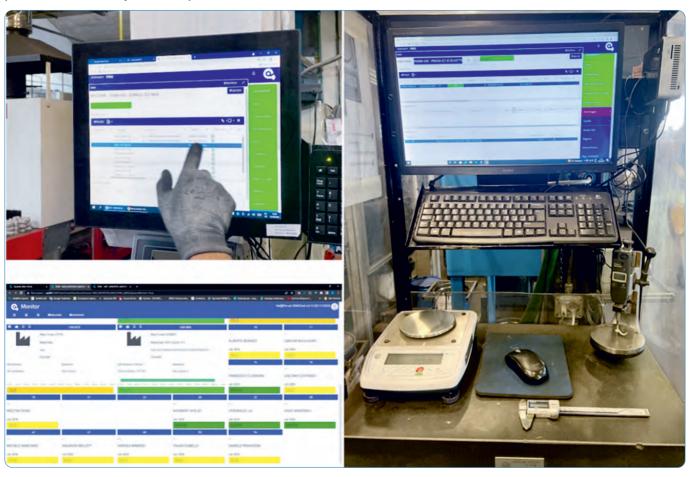
Manufacturing Execution System (MES)

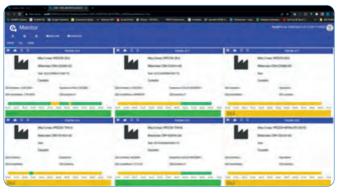
Since February 2021 a new MES system for the production planning and controls recording (MES) has been implemented.

Touch screen monitors were installed in each department: each operator can check his daily work plan store & record alla the periodical quality controls made according the Control plan of each specific item produced.

The system also sequences the productions according to the requested delivery date and the production cycle of each detail.

The new system has allowed to eliminate paper, have total traceability of the production and improve our delivery in time performance.





MES

SYSTEM FOR THE PRODUCTION PLANNING AND CONTROLS RECORDING.























ATEX

SILENCERS

REGULATORS

FITTINGS

ACCESSORIES











GLUE FILTERS

TUBES - BASIC

SAS

TUBES PROFESSIONAL

PNEUMATIC VIBRATORS

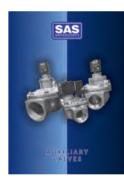
ROTARY JOINTS











MODULAR AIR WINGS®

ICE VALVE PANEL COOLER

ACTUATORS

VALVES

AUXILIARY VALVES











SOLENOID VALVES

ISO SOLENOID VALVES

PLUG-IN TYPE SOLENOID VALVES ISLANDS

CYLINDERS

ELECTRIC ACTUATORS









CYLINDER'S MOUNTING PARTS



AIR TREATMENT A-D-X - TYPE



VACUUM



AIR MOTORS



GROUND PLATES



EXTRA



FILTERS



SINTERED BEARINGS



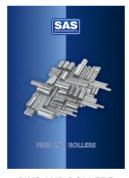
SLIDING BEARINGS



FIPS ® SINTERED BEARINGS



BUSHINGS WITH GRAPHITE INSERTS



PINS AND ROLLERS



STAINLESS STEEL

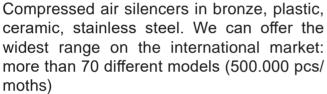




To view and download the PDF of the SAS Technical Files: www.sassinterizzati.com/download









Custom filters made in bronze, stainless tungsten, wire and plastic. We also have a wide range of standard products.



Standard fittings for compressed air in brass and stainless steel. Quick fittings in technopolymer, brass and stainless steel.



Ground Plates for boats in sintered spherical bronze. Standardplates - Seaground ® Superplates ®.





Compressed air accessories.



Sintered cylindrical and flanged bushings in bronze, iron and stainless steel. We have a large stock of standard sizes and can produce according to customer specifications. KU-KX bushings available in stock.



Compressed air accessories supplied without brand, or with SAS and OEM brands.



Joints and Forks.





Sintered Bronze.



Cams and Levers.



Pistons for Shock Absorbers.



Gerotors and Gear Pumps.





Components for Locks.



Sintered Gears.



Components for the Automotive.



Sintered Stainless Steel.



Powder mixers.

Presses for compacting metal powders: the range includes powers from 3 to 500 tons.

Presses for the calibration of products for which a very tight tolerance is required.

Furnaces for sintering of steel and carbon steels (controlled atmosphere).

Furnaces for vacuum sintering of stainless steels with high technological characteristics.

Furnaces for bronze sintering.

Furnaces for the steam treatment of sintered parts.

Machines for the surface finishing of products (tumblers and sand blasting.).

Autoclaves for hot impregnation of self-lubricating bushings.

Automatic lathes (cam and controlled) for bar machining.

Grinding, lathes, machining centers and transfers for mechanical reworking on the sintered parts produced in the various units.

Wire and spark erosion EDM for the construction of the molds intended for production.











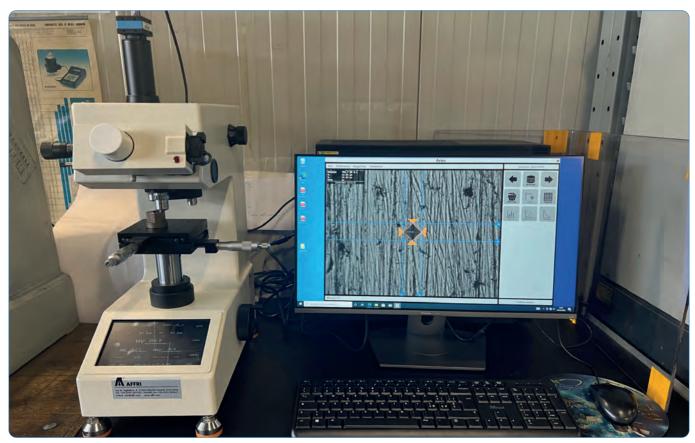
Carbon analyzer, machine for tensile and compression breaking tests, profile projectors, precision analytical scales, scales for production control, roughness gauges, micrometers for exteriors and interiors, gauges, comparators, pads, durometers, fog chamber saline.

Dedicated system for entering production control data and subsequent statistical processing (SPC), flow meters for filter control, calibrated probes for oven temperature control.









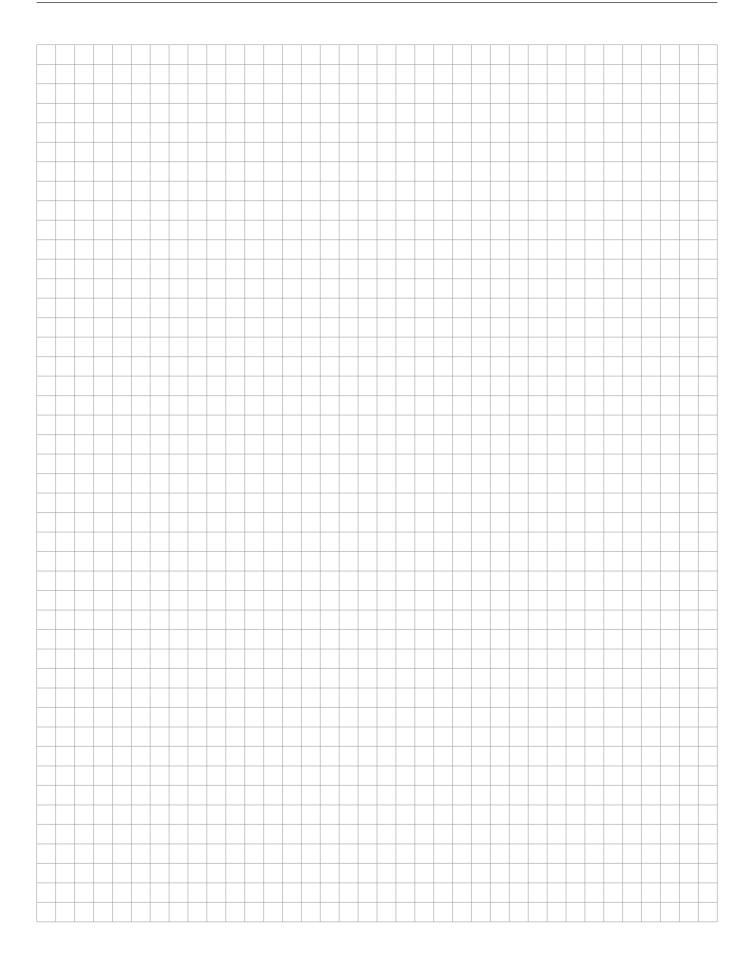


















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